Appl. No.: 10/797,798

TC/A.U.: 2877 Docket No.: B03-75 Reply to Office Action of March 15, 2006

## **LISTING OF CLAIMS**

Please amend the claims as follows:

- 1. (Currently Amended) A method of inspecting a curved object, comprising: acquiring an inspection image of a curved object using a detector; adjusting the inspection image to minimize curvature distortion in an adjusted image; and comparing the adjusted image with a predetermined master image; further comprising the step of adjusting the brightness values of the image to account for non-uniform illumination, wherein the step of adjusting the brightness comprises the steps of acquiring a scanned image of a uniformly shaded object; measuring brightness values for each pixel in said scanned image; calculating a reference brightness value; establishing scale factors for each pixel in said scanned image based on the reference brightness value; and adjusting corresponding pixel brightness values in the inspection image by applying the scale factors.
- 2. (Original) The method of claim 1 wherein the object is a golf ball.
- 3. (Original) The method of claim 2 wherein the detector is a line scan camera that scans the object at a scan line that defines a plane.
- 4. (Original) The method of claim 3 wherein the object is illuminated with light directed along a plane or a conical section while acquiring the inspection data.
- 5. (Original) The method of claim 4 wherein the object is illuminated with light directed parallel to the plane while acquiring the inspection data.
- 6. (Original) The method of claim 4 wherein the light is arranged in a line.
- 7. (Original) The method of claim 6 wherein the line comprises a linear array of fiber optic bundles that direct the light from at least one light source.

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8. (Original) The method of claim 7 wherein the bundles define a gap through which the scan line is directed.

- 9. (Original) The method according to claim 7 wherein the at least one light source comprises a high intensity discharge light.
- 10. (Original) The method of claim 6 wherein the line directs the light through at least one lens to provide more uniform illumination along the scan line.
- 11. (Original) The method of claim 6 wherein the line conforms to a curved surface of the object.
- 12. (Original) The method of claim 4 wherein the light is polarized according to an illuminating axis of polarization, and a lens for the camera is polarized according to a detecting axis of polarization, wherein the illuminating and detecting axes are configured with respect to one another to reduce glare.
- 13. (Original) The method of claim 12 wherein the illuminating and detecting axes are positioned at about 90-degree angle to one another.
- 14. (Original) The method of claim 4 wherein a diffuse, on-axis light source provides supplemental light.
- 15. (Original) The method of claim 4 wherein a mirror is used to reflect light towards the scan line.
- 16. (Original) The method of claim 4 further comprising the step of adjusting the light to account for non-uniform object illumination at the scan line.
- 17. (Original) The method of claim 16 wherein the light is directed through an aperture having varying widths along the line.

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- 18. (Original) The method of claim 16 wherein the light is directed through a comb-like structure having members with varying pitch.
- 19. (Original) The method of claim 16 wherein the light is directed through polarizers having varying angles of polarization with respect to each other.
- 20. (Cancelled).
- 21. (Cancelled).
- 22. (Original) The method of claim 1 wherein the inspection image is a two-dimensional image.
- 23. (Original) The method of claim 1 wherein the adjusted image is a three-dimensional image.
- 24. (Original) The method of claim 1 wherein the detector is an area scan camera.
- 25. (Currently Amended) A method for inspecting a curved object comprising the steps of acquiring an image of a white calibration object as a predetermined master image; acquiring an inspection image of a curved object using a detector; and adjusting the inspection image to adjust the brightness to account for non-uniform illumination comprising the steps of measuring brightness values for each pixel in the master image; calculating a reference brightness value; establishing scale factors for each pixel in the master image based on the reference brightness value; and adjusting corresponding pixel brightness values in the inspection image by applying the scale factors.
- 26. (Cancelled).
- 27. (Currently Amended) The method of claim 25, wherein of adjusting the inspection image's <u>further</u> comprises the steps of applying the formula  $V = M \times (I/C)$ , where M is the

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maximum gray value for a fixed pixel, I is the gray value for a particular pixel in the inspection image and C is the value for that same pixel obtained during calibration.

- 28. (Original) The method of claim 27, wherein M is 255.
- 29. (Currently Amended) The method of inspecting a curved object, according to claim 1; A method of inspecting a curved object, comprising:

acquiring an inspection image of a curved object using a detector;

adjusting the inspection image to minimize curvature distortion in an adjusted image; and

comparing the adjusted image with a predetermined master image;

wherein the step of adjusting the inspection image to minimize curvature distortion comprises the steps of:

adjusting at least one pixel in the inspection image in one direction using the formula:  $X_{adi} = R \cdot arcsine(X_i/R)$ ; and

adjusting said pixel in the other direction using the formula:  $Y_{adj} = C - ((C - Y_i) / Cos \Theta)$ 

where R is the radius of the curved object,  $(X_i, Y_i)$  are the coordinates of said pixel, C is a reference point on the inspection image,  $\Theta$  is the angular location above or below the equator of the curved object, and (X<sub>adi</sub>, Y<sub>adi</sub>) are the coordinates of the adjusted pixel.

- 30. (Previously Presented) The method of claim 29 wherein all the pixels in the inspection image are adjusted.
- 31. (Original) The method of claim 29 wherein the curved object is a golf ball.
- 32. (Previously Presented) The method of claim 31 wherein C is a reference point of a logo on the golf ball.
- 33. (Original) The method of claim 32 wherein C is the center of the logo.